

JM EPDM MEMBRANE ADHESIVE

(Solvent Based)

Features and Components

- **Use:** For adhering JM EPDM membrane to approved roofing substrates.
- **Type:** One-part, synthetic polymer-based membrane adhesive, two-sided application.
- Substrates: Compatible with approved insulations and cover boards; wood or concrete substrates.

Color: Yellow







Single Ply

System Compatibility This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

ΡI	BUR		APP		SBS				Ply	ТРО		PVC		EPDM		
1 1 1 1	HA	CA	CA	HW	HA	CA	HW	SA	gle	MF	FA	MF	FA	MF	FA	BA
Ē	Do not use in Multi-Ply systems							5 Used to adhere Membranes in EPDM Single Ply systems								
Key:	HA = H	Hot Applied	d CA =	Cold App	olied H	W = Heat	t Weldable	SA =	Self Adhered	MF	= Mechani	cally Fasten	ed FA =	Fully Adhe	ered BA	= Ballasted

Energy and the Environment

Maximum VOC

659g/l (EPA Method 24)

Precautions

This product is flammable. Adhesive contains ingredients which could be harmful if mishandled. Contact with skin and eyes should be avoided, and the recommended personal protective equipment should be worn.

Installation/Application



Long Nap Roller

- Apply when the ambient and substrate temperature is 40° (5°C) and rising.
- Do Not Thin. Refer to the application instructions guidelines for proper utilization of this adhesive.

Packaging and Coverage

Container Size	5 gal (18.9 l) pail
Shipping Weight (approx.)	36 lb/gal (16 kg/l)
Pails per Pallet	45
Pallets per Truck	22
Coverage Rate* (two-sided)	50 to 90 ft²/gal (1.23 to 2.03 m²/l)

* Coverage, open and dry time rates can vary dramatically depending on the particular substrate and environmental conditions. Coverage rates stated herein are approximate only. If FM Global® or UL® approval is required, consult specific RoofNavSM or the UL Certifications Directory for specific application rates.

Storage

Shelf Life	12 months from manufacture date
Storage Conditions	Clean, dry, indoor environment, unopened container
Temperature Range	$60^{\circ}\text{F} - 80^{\circ}\text{F}$ ($16^{\circ}\text{C} - 27^{\circ}\text{C}$) - Protect from freezing

Exposure Window

Johns Manville recommends immediate and complete use upon opening. Use open containers within 48 hours of opening. Replace lid on can when not in use. Adhesive that has changed color or viscosity is no longer usable.